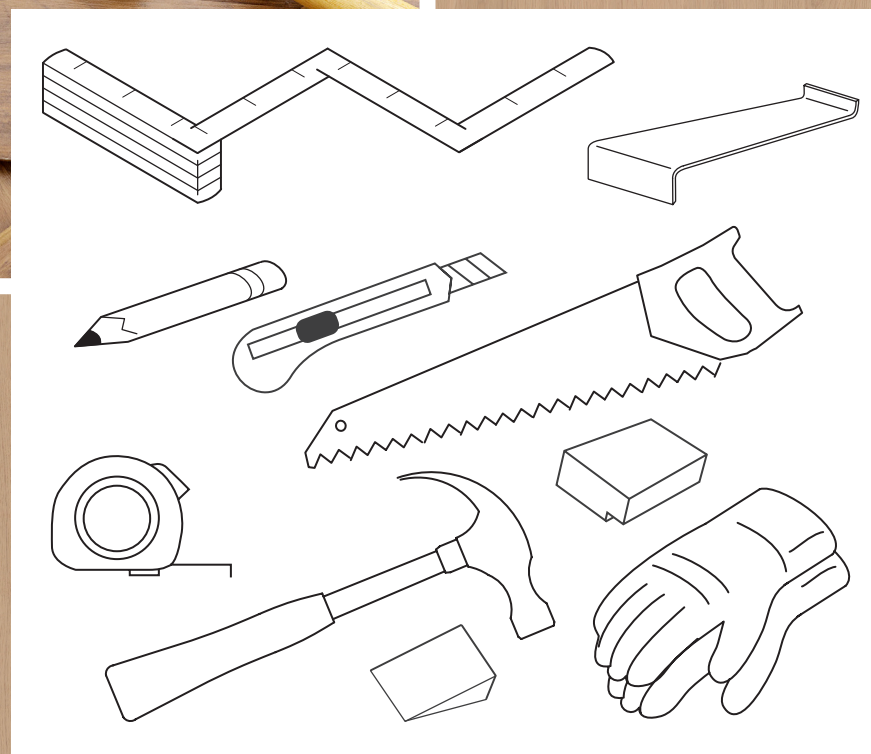
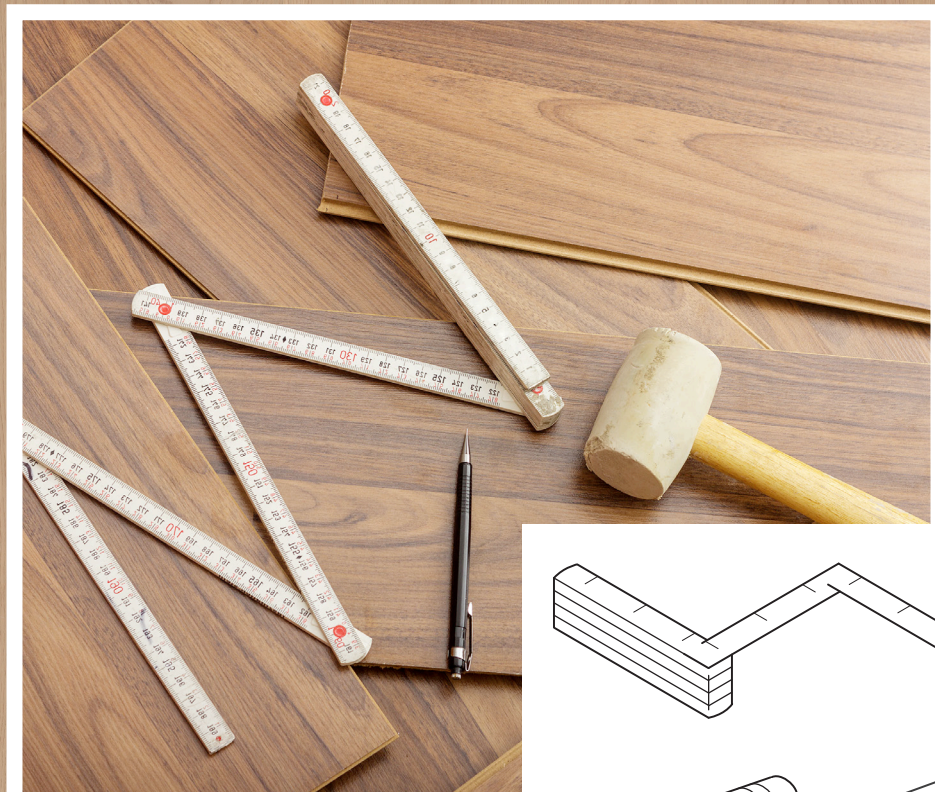


INSTALLATION INSTRUCTIONS



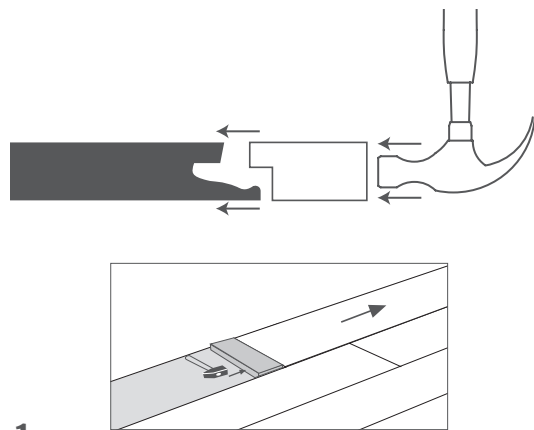
Dear Customer,
Thank your for buying our real wood flooring Step & Wall.
Please read carefully the instructions before installing your floor as
the guarantee may not apply if you don't follow them.

INSTALLATION MATERIALS

- BLOCK OF WOOD
- WEDGES
- HAMMER
- METER
- RULER
- PENCIL
- SAW
- FOLDABLE METER
- GLOVES
- CUTTER

Attention: Do not use glue, screws or nails during installation.

Step
& Wall
REAL WOOD FLOORING

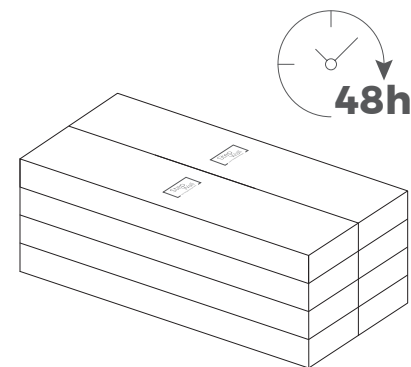
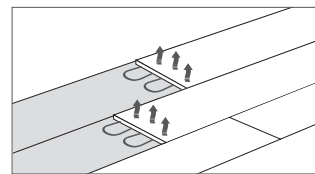


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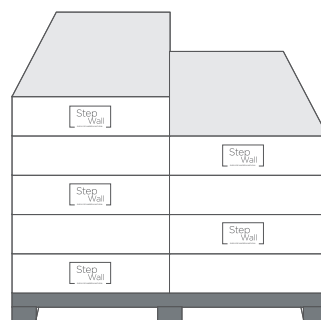
MÁX. 27°C



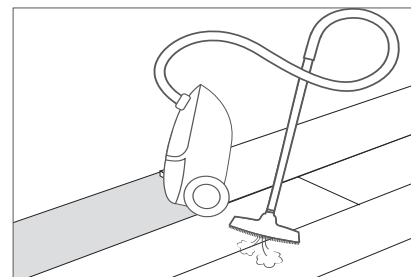
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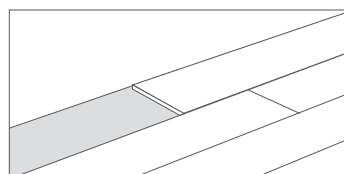
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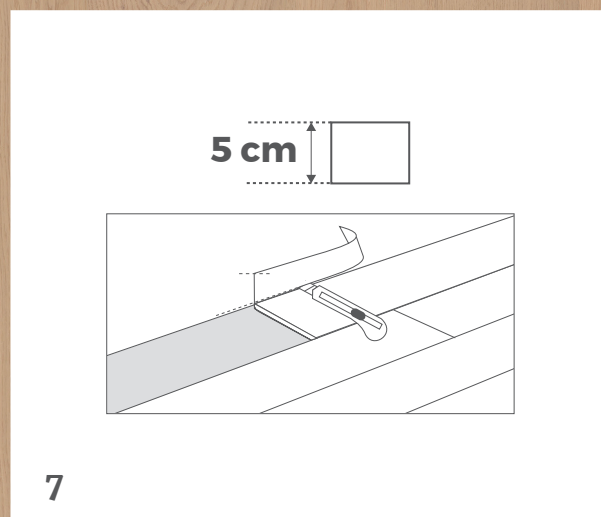


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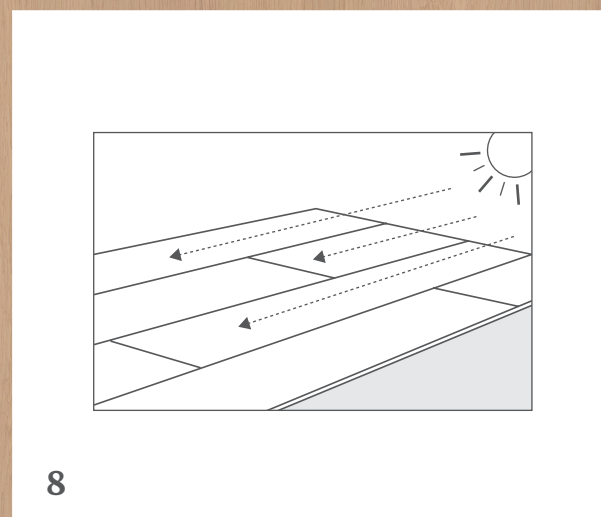


BEFORE INSTALLING: PREPARE YOUR FLOOR

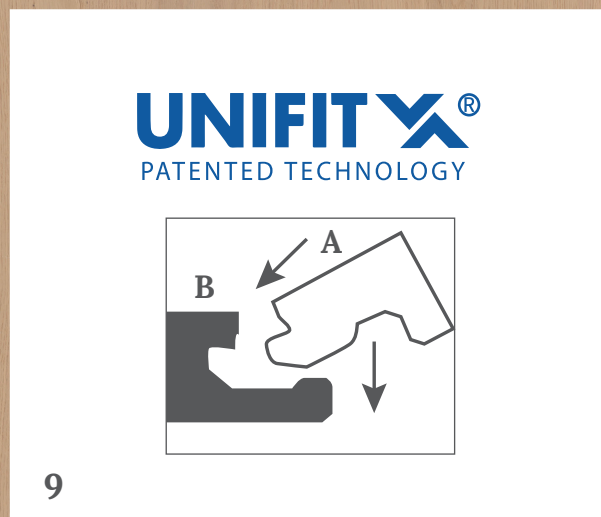
- 1 Never hit the panels directly with a hammer. Always use the wooden block to protect the edges of the planks.
- 2 **UNDERFLOOR HEATING**
Step & Wall floors are suitable for underfloor heating. Please do not exceed 27°C (80,6 °F) room temperature. Please follow the instructions of the heating manufacturer.
- 3 Boxes must be stored 48 hours before installation in the same climatic conditions (temperature and humidity) as at the time of installation. This is an important condition for proper placement and long-term sustainability of the flooring.
- 4 Place the boxes in the center of the room and not against a wall. Open them just before installation. The packages have to be stored horizontally to prevent deformation and never in direct contact with the ground.
- 5 The under floor on which Step & Wall will be installed must be:
 - Clean and without dust.
 - Firm
 - Flat: maximum height difference can only by 4 mm (5/32 ") every 2 linear meters (78 47/64").
 - Dry: humidity must be under 2.5% if the installation doesn't have underfloor heating, 2% in case it does and 10% for multiplex.
- 6 Step & Wall can be installed on any surface that is solid and firm. The ideal circumstances for its assembly are a temperature between 16°C (60,8 °F) and 21°C (69,8 °F) and an atmospheric humidity between 40% and 60%.



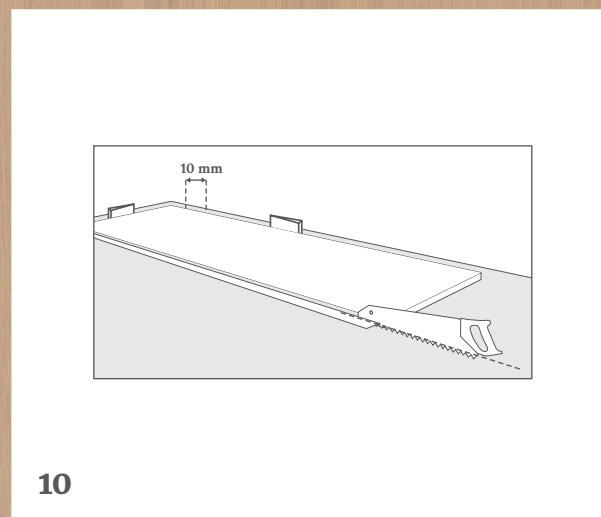
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10

INSTALLATION

7 UNDERLAY

If your floor includes a cork layer you will no longer require an additional base of foam, only a waterproof base against moisture. In case of humid climates or in installations where there is risk of mould in the walls, it is recommended that the anti-humidity base used goes 5 cm (1 31/32 ") up in the wall or please use an anti-humidity tape so that the humidity does not affect the floor nor the skirting.

8 LAYOUT DIRECTIONS

To highlight the beauty of natural wood we recommend to place the panels parallel to the entrance of the light or in the direction of the longest wall.

9 INSTALLATION

Step & Wall, uses the patented Unifit X system which makes fitting extremely simple and fast. Planks are held together by the use of a click-type tongue and groove system. This system is easy and facilitates installation

Step & Wall is a natural wood floor and therefore may suffer expansion due to changes in the climatic conditions.

Please consider gaps with a width of 8 mm (5/16 ") to 10 mm (25/64 ") and arrange them close to fixed elements such as walls, door frames, pipes, beams, stairs, etc.

These gaps can be covered with skirtings fixed to the wall, never to the floor or in case of larger rooms (10 m long) (393 45/64 ") you may use a transition profile.

The easiest way to install the floor is to put the tongue (A) in the groove (B) (Figure 9).

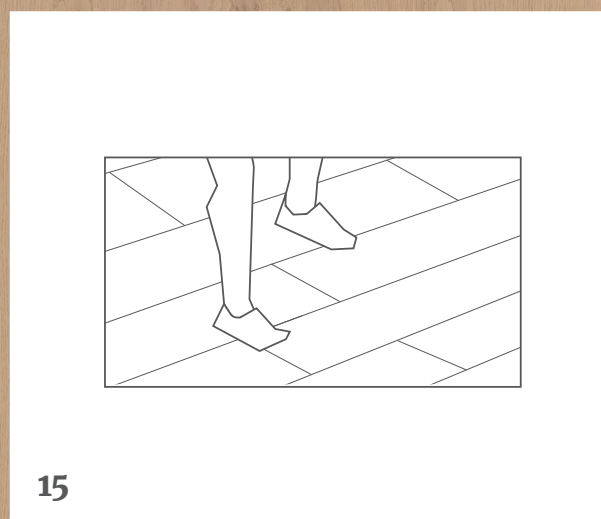
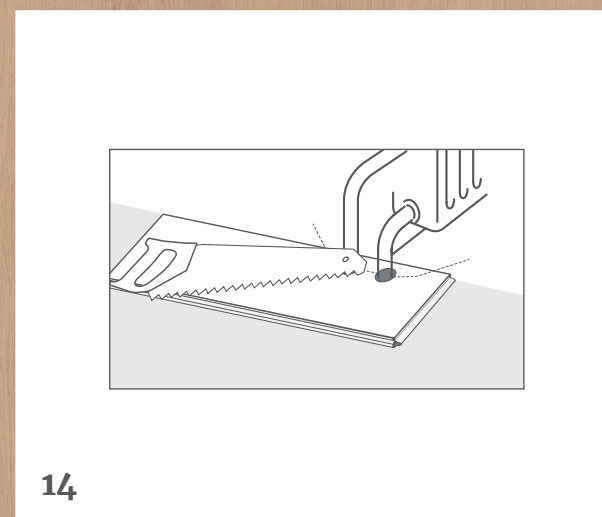
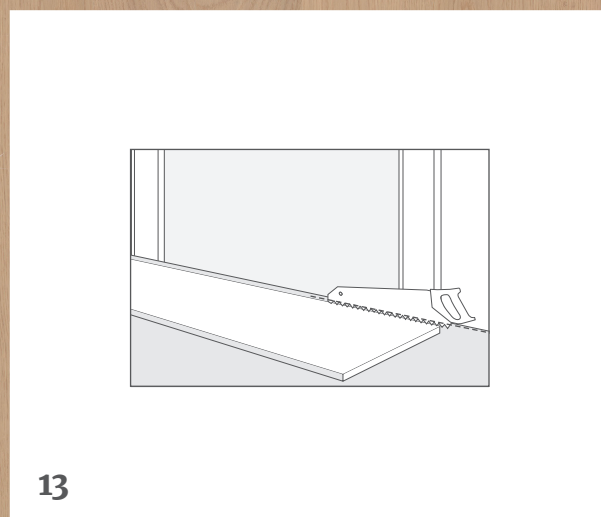
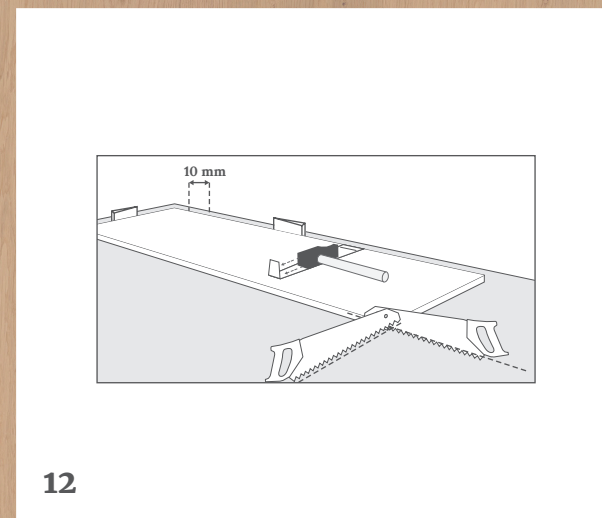
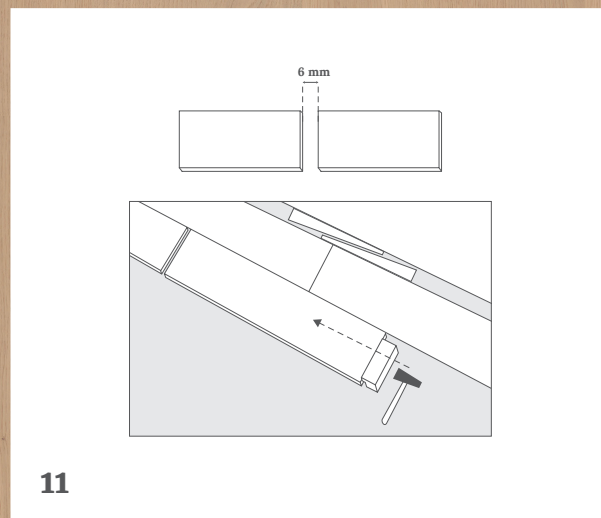
10 FIRST ROW

First, you must measure the surface to determine if it is necessary to cut down the width of the first row of planks. This is always necessary when the calculation results in a last row of panels to be installed with a width under 5 cm.

Next, cut the tongue of the first board, both on the short and long sides. Put this plank, with 2 cut sides, in the corner of the room. For the planks in the first row, only the longitudinal side needs to be cut.

Provide a 10 mm (25/64 ") expansion gap using wedges. Put the first row against the wall and make sure you have a gap of 10 mm (25/64 ") everywhere.

Use the rest of the boards in the first row to start the second row, the minimum length is 20 cm (7 7/8 ").



INSTALLATION

11 SECOND ROW

First, click on the long side in row 1. Make sure that the distance to the first plank in row 2 is approximately 6 mm (15/64 "). Tap this board gently to fit it to the first board using the wooden block to hit. Continue following this methodology, until the last row.

Attention: You should never assemble 2 boards hitting only once.

12 LAST ROW

Leave again a 10 mm (25/64 ") expansion wedge between the last board and the wall. Cut the tables in the last row to the appropriate length.

13 DOOR FRAMES

Cut the boards and make sure to leave a 10 mm (25/64 ") expansion gap around the frame.

14 HEATING PIPES

It is important to follow the cutting instructions to obtain a good result. Around the pipes you can seal gaps with sealant. It is important that the expansion gap is closed to prevent moisture in the floor.

15 FINISH

You can walk on the floor immediately after finishing the installation because Step & Wall doesn't require any glue.

Remove all the wedges and fix the skirting to the wall (never to the floor). The floor will expand and contract under the skirting. If you are not using a skirting you can cover the gap with silicone. The floor has to be sealed to prevent the penetration of moisture.

MAINTENANCE AND PROTECTION

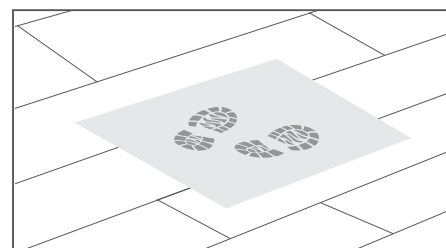
16 **Step & Wall** is a varnished natural wood floor. This varnish gives protection against scratches, wear, stains etc. To maintain the protection level of the product, with optimal characteristics, please keep in mind the following maintenance tips:

- Use felt under chairs.
- Put a protective mat under office chairs
- Place a doormat if the floor is installed in the entrance.

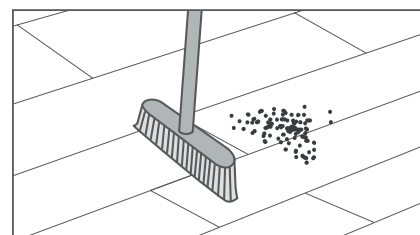
17 **CLEANING**
Dry cleaning is recommended, using a broom or mop frequently, to avoid the presence of sand, gravel, or elements that may scratch the surface.

18 **PRODUCTS**
Multi-purpose cleaners tend to create a matte layer on the wood. Do not use them. If you need to apply a cleaning product, check directly the products provided by our varnish manufacturer www.bona.com. Do not use wet cleaning products. In case you need to clean with water, do it as little as possible, and with the mop heavily drained to avoid excess moisture.

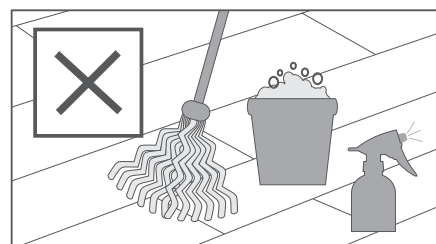
19 **REVIVING THE VARNISH APPEARANCE**
In case of excessive wear or scratches, it is possible to use a wood varnish restorer to repair or lessen that aspect. When the floor is placed in places with abundant presence of liquids (such as kitchen or bathroom), it is necessary to apply this restorer by default. We especially recommend the restorer provided by our own manufacturer www.bona.com. The recommendation for floors placed in normal places, is to apply the restorer four times a year, with the surface perfectly clean.



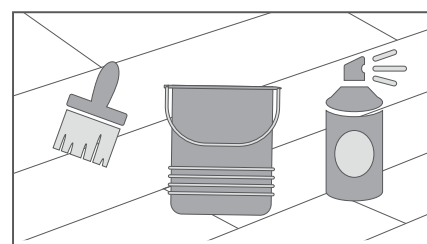
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